

**TABLE 14-2  
PAINT SCHEDULE**

Location	1st Coat	2nd Coat	3rd Coat	4th Coat	Remarks
<b>EXTERIOR HULL</b>					
Below Waterline (including rudders and the interior of the sea chests and gratings)	One coat Intershield 300V, Bronze AC, 6-8 mils (DFT)	One coat Intershield 300V, Aluminum AC, 6-8 mils (DFT)	One coat Interspeed 640, BRA640, Red AF, 5 mils (DFT)	One coat, Interspeed 640, BRA642, Black AF, 5 mils (DFT)	Keel cooler areas shall receive three (3) full AC coats. See the <i>Exterior Hull</i> Subsection of this Technical Specification above
Waterline to Rub rail	One coat Interzinc 52, Green, 3 mils (DFT)	One coat Intershield 300V, Bronze AC, 6-8 mils (DFT)	One coat Intershield 300V, Aluminum AC, 6-8 mils (DFT)	One coat Intercare 755, WSF Green, 2 mils (DFT)	
Rub rail (vertical and horizontal surfaces below the Curtain Plating)	One coat Interzinc 52, Green, 3 mils (DFT)	One coat Intershield 300V, Bronze AC, 6-8 mils (DFT)	One coat Intershield 300V, Aluminum AC, 6-8 mils (DFT)	One coat Intercare 755, Black, 2 mils (DFT)	
Draft Marks and Hull Locator Marks	One coat Interlux Y5584, Shark White, 2 mils (DFT)	One coat Interlux Y5584, Shark White, 2 mils (DFT)  <b>Note:</b> <u>NOT</u> Blue White			Coating system shall be applied in addition to, & over the top of the required completed coating system for the surrounding area.
Elsewhere	One coat Interzinc 52, Green, 3 mils (DFT)	One coat Intershield 300V, Bronze AC, 6-8 mils (DFT)	One coat Intershield 300V, Aluminum AC, 6-8 mils (DFT)	One coat Intercare 755, gloss finish 2 mils (DFT)	See WSF Representative for color selection.

Location	1st Coat	2nd Coat	3rd Coat	4th Coat	Remarks
<b>EXTERIOR BULKHEADS</b>					
Exterior Curtain Plate	One coat Interzinc 52, Green, 3 mils (DFT)	One coat Intershield 300V, Bronze AC, 6-8 mils (DFT)	One coat Intershield 300V, Aluminum AC, 6-8 mils (DFT)	One coat Intercare 755, WSF Blue White, 2 mils (DFT)	
Vessel Name and Hailing Port	One coat Intercare 755, White, 2 mils (DFT)	One coat Intercare 755, White, 2 mils (DFT) <b>Note:</b> <u>NOT</u> Blue White			Coating system shall be applied in addition to, & over the top of the required completed coating system for the surrounding area. See Section 24.
(a) Pilothouses, House Sides, Vestibules, Sun Deck Passenger Lounges and all structures exposed to outside environment, Passenger Deck & above	One coat Interzinc 52, Green, 3 mils (DFT)	One coat Intershield 300V, Bronze AC, 6-8 mils (DFT)	One coat Intershield 300V, Aluminum AC, 6-8 mils (DFT)	One coat Intercare 755, WSF Blue White, 2 mils (DFT).  Dado paint. One coat Intercare 755 Haze Gray, 2 mils (DFT).	Includes all non-structural components. Handrail assemblies including cap rail, upper and lower rails and stanchions, are to be painted Intercare 755, WSF Medium Green, 2 mils (DFT), Stainless Steel railing panels are to be painted Medium Green as adjacent railing. Provide a 6 inch high Haze Gray dado up from the deck around the exterior of the Passenger Cabin, Sun Deck house sides and Sun Deck Passenger Lounges (inside and out), Pilothouses and Promenade bulkheads

Location	1st Coat	2nd Coat	3rd Coat	4th Coat	Remarks
<b>EXTERIOR BULKHEADS (cont'd)</b>					
(b) Inside of Vehicle Deck Curtain Plate, Vehicle Deck and ramp overheads, Machinery Casing exteriors and interior of the Sun Deck Passenger Lounges, Passenger Deck Embarkation areas vestibule overhead, etc.	One coat Interzinc 52, Green, 3 mils (DFT)	One coat Intershield 300V, Bronze AC, 6-8 mils (DFT)	One coat Intershield 300V, Aluminum AC, 6-8 mils (DFT)	One coat Intercare 755, WSF Blue White, 2 mils (DFT)  Paint above curbing: One coat Intercare 755, Haze Gray, 2 mils (DFT)	Includes all foundations, piping, valves (not stems), ductwork, hangers, supports, wireways, beams, stringers, and all other exterior surfaces exposed to salt air. Paint Upper & Lower Vehicle Deck Machinery Casings & Curtain Plate with a Haze Gray dado up to the connection of the horizontal stiffener just under the window cutouts, then held at the same height, normal to the deck, down the ramp Curtain Plate, and carried at the same height on the adjacent machinery casing. Car Deck doors in the Machinery Casing shall be Haze Gray.
Elsewhere	One coat Interzinc 52, Green, 3 mils (DFT)	One coat Intershield 300V, Bronze AC, 6-8 mils (DFT)	One coat Intershield 300V, Aluminum AC, 6-8 mils (DFT)	One coat Intercare 755, gloss finish, 2 mils (DFT)	See WSF Representative for color selection

Location	1st Coat	2nd Coat	3rd Coat	4th Coat	Remarks
<b>EXTERIOR DECKS (Exposed to Helicopter View)</b>					
Sun Deck Pass Lounge Tops, and all structures exposed to outside environment	One coat Interzinc 52, Green at 3 mils (DFT)	One coat Intershield 300V, Bronze AC, 6-8 mils (DFT)	One coat Intershield 300V, Aluminum AC, 6-8 mils (DFT)	One coat Intercare 755, WSF Blue White, 2 mils (DFT)	
Bridge Deck areas, Mast platforms, Sun Deck, Midship House Top, Midship Plenum Tops, Crew's & Officers Quarters Tops, Bridge Wings, walkway outside Passenger Deck (P&S), Pickle Forks	One coat Interzinc 52, Green, 3 mils (DFT)	One coat Intershield 300V, Bronze AC, 6-8 mils (DFT)	One coat Intershield 300V, Aluminum AC, 6-8 mils (DFT)	One coat Intercare 755, Haze Gray, 2 mils (DFT)	Do not paint over non-skid areas, see "EXTERIOR DECKS" for applicability.
Pilothouse Top and Visor (top and bottom)	One coat Interzinc 52, Green, at 3 mils (DFT)	One coat Intershield 300V, Bronze AC, 6-8 mils (DFT)	One coat Intershield 300V, Aluminum AC, 6-8 mils (DFT)	One coat Intercare 755, WSF Green, 2 mils (DFT)	
Interior of Funnel Top, top of Rub rail (see Exterior Hull)	One coat Interzinc 52, Green, 3 mils (DFT)	One coat Intershield 300V, Bronze AC, 6-8 mils (DFT)	One coat Intershield 300V, Aluminum AC, 6-8 mils (DFT)	One coat Intercare 755, Black, 2 mils (DFT)	Coating system for the funnel shall include all exhaust pipe, vent pipe and surrounding deck at top of Stack. For aluminum structure, the 1 <sup>st</sup> coat shall be Formula 117 vinyl wash primer, not to exceed 0.3 mils (DFT).

Location	1st Coat	2nd Coat	3rd Coat	4th Coat	Remarks
<b>EXTERIOR DECKS (cont'd)</b>					
Upper and Lower Vehicle Decks	One coat Interzinc 52, Green, 3 mils (DFT)				The intent is to prepare and totally coat all “weather side” Vehicle Deck areas in their entirety with the <b>1st Coat</b>
Upper and Lower Vehicle Decks non-skid walkways and complete Upper-to-Lower Vehicle Deck ramp areas, Elevator Ramps	One coat Interzinc 52, Green, 3 mils (DFT)	One coat Intershield 300V, Bronze AC, 6-8 mils (DFT)	One coat AMERON Devgrip 237-K-M936, Dark Gray  (or - with specific written approval of the WSF Representative) One coat Intershield 349 Dark Gray Medium Grit Non-Skid		Paint and Devgrip/Intershield shall be applied in accordance with "Safety Markings" in this Section. No non-skid shall be applied under seating or within 4 inches of bulkheads, coamings, or other vertical surfaces. This system shall be applied in an 18 inch wide band at the outer boundaries of the Vehicle Decks (inboard of the curbing, and at the Curtain Plate and Machinery Casing), except in way of safety marking and walkways.

Location	1st Coat	2nd Coat	3rd Coat	4th Coat	Remarks
<b>EXTERIOR DECKS (cont'd)</b>					
Sun Deck, Passenger Deck Embarkation Areas, walkway around the Passenger Deck, House, & Bridge Deck and Bridge Wings	One coat Interzinc 52, Green, 3 mils (DFT)	One coat Intershield 300V, Bronze AC, 6-8 mils (DFT)	One coat AMERON Devgrip 237-K-M904, Haze Gray  (or, with specific written approval of the WSF Representative) One coat Intershield 349 Dark Gray Medium Grit Non-Skid		Paint and Devgrip/Intershield shall be applied in accordance with "Safety Markings" in this. No non-skid is to be applied under seating or within 4 inches of bulkheads, coamings, or other vertical surfaces.
Curbs and round bumpers (includes underside of both fixed and any removable sections)	One coat Interzinc 52, Green, at 3 mils (DFT)	One coat Intershield 300V, Bronze AC, 6-8 mils (DFT)	One coat Intershield 300V, Aluminum AC, 6-8 mils (DFT)	Two coats of Intercare 755, Signal Yellow, 2 mils (DFT) per coat.  Outboard curbing (see remarks, Intercare 755, Haze Gray, 2 mils (DFT))	Bottom side of fixed sections only get 1st coat system See the <i>Standard WSF Exterior Color Scheme</i> Subsection of Section 14 of the Technical Specification
End perimeter of the LVD Brow from bulwark to bulwark on each End	One coat Intershield 300V, Bronze AC, 6-8 mils (DFT)	One coat of Intercare 755, White, 2 mils (DFT).			Provide a 6 inch wide safety stripe around the LVD horizontal surface

Location	1st Coat	2nd Coat	3rd Coat	4th Coat	Remarks
<b>EXTERIOR DECKS (cont'd)</b>					
Elsewhere	One coat Interzinc 52, Green, at 3 mils (DFT)	One coat Intershield 300V, Bronze AC, 6-8 mils (DFT)	One coat Intershield 300V, Aluminum AC, 6-8 mils (DFT)	One coat of Intercare 755, gloss finish, 2 mils (DFT)	See WSF Representative for color selection  <b>Note:</b> “Reds” and “Yellows” shall require two full finish coats, 2 mils (DFT) each, to cover
<b>SAFETY MARKINGS and NOTICES</b>					
As specified in Section 24 and defined in other Sections of the Technical Specification and by the Authoritative Agencies.	1 base/prime coat as required for substrate	Unless otherwise specified: One coat Intercare 755, 2 mils (DFT), color as specified elsewhere; See remarks	Unless otherwise specified: One coat Intercare 755, 2 mils (DFT), color as specified elsewhere; See remarks		<u>Specified colors shall be:</u> Intercare 755, White Intercare 755, Black Intercare 755, Signal Yellow Intercare 755, Ensign Red  <u>Colors To Cover</u>

Location	1st Coat	2nd Coat	3rd Coat	4th Coat	Remarks
<b>VOIDS, INNERBOTTOMS, HOLD AREAS and MACHINERY SPACES (Lower Vehicle Deck and Below)</b>					
Bilge area from flat keel plate up thru two (2) inches above the grating or flat level (includes all deck plate supports, foundations, sea chests, piping, valves (not stems), hangers, supports, shell, bulkheads and other surfaces,	One coat Interbond 600	One coat Intershield 300V, Bronze AC, 6-8 mils (DFT)	One coat Intershield 300V, Aluminum AC, 6-8 mils (DFT)		Includes those areas defined for " <b>CEMENTING</b> " in the Cementing Subsection of Section 14 of the Technical Specification
Area from two (2) inches above the grating or flat level and above. Includes all foundations, piping, valves (not stems), ductwork, hangers, supports, wireways, beams, stringers, shell, bulkheads, underside of the Vehicle Deck and other surfaces	One coat Intershield 300V, Bronze AC, 6-8 mils (DFT)	One coat Intershield 300V, Aluminum AC, 6-8 mils (DFT)	One coat Intercare 755, White, 2 mils (DFT)  <b>Note:</b> <u>NOT</u> Blue White		In lieu of a first coat of Intertuf 262, the Contractor may substitute the wireway hanger and support coating system with a factory coated powdered epoxy, manufactured and applied in accordance with Mil-C-24712, Type II, for use on exterior aluminum or steel. After installation, the final coat shall remain Intercare 755. Insulation shall be painted Intercare 755, White.



Location	1st Coat	2nd Coat	3rd Coat	4th Coat	Remarks
<b>VOIDS, INNERBOTTOMS, HOLD AREAS and MACHINERY SPACES (Lower Vehicle Deck and Below) (cont'd)</b>					
Deck Grating and Visible Floor Plate Supports	One coat Intershield 300V, Aluminum AC, 6-8 mils (DFT)	One coat Intershield 300V, Aluminum AC, 6-8 mils (DFT) just prior to delivery of the Vessel to WSF			Stainless Steel & aluminum Floor Plates shall be left unpainted
Exterior surfaces of all tanks	See Remarks column				Coat using same system as surrounding structure
Voids Lower Vehicle Deck and below and Peak Tanks	One coat Interbond 600	One hand stripe coat Intershield 300V, Bronze AC	One coat Intershield 300V, Aluminum AC, 6-8 mils (DFT)		
Elsewhere	One coat Intershield 300V, Bronze AC, 6-8 mils (DFT)	One coat Intershield 300V, Aluminum AC, 6-8 mils (DFT)	One coat Intercare 755, color to suit, 2 mils (DFT)		See WSF Representative for color selection

Location	1st Coat	2nd Coat	3rd Coat	4th Coat	Remarks
<b>INTERIOR BULKHEADS and OVERHEADS</b>					
EOS and Chief Engineer's Office, Engineer's Workshop and Storeroom areas, Engineer's Dayroom and Restroom, Engineer's Locker Room, Engine Rooms, Tank Rooms, Reduction Gear Rooms, casing spaces (all), Uptakes, trunks, Pilothouses, Elevators, etc., <b>exposed to view</b> of Passengers and/or Crew (includes all foundations, piping, valves (not stems), ductwork, hangers, supports, wireways, beams, stringers, and other surfaces)	One coat Intershield 300V, Bronze AC, 6-8 mils (DFT)	One coat Intershield 300V, Aluminum AC, 6-8 mils (DFT)	One coat Intercare 755, WSF White, 2 mils (DFT)  <b>Note:</b> <u>NOT</u> Blue White		

Location	1st Coat	2nd Coat	3rd Coat	4th Coat	Remarks
<b>INTERIOR BULKHEADS and OVERHEADS (cont'd)</b>					
Passenger Spaces, weather bulkheads, Crew Spaces, Food Vending area exposed to view of Passengers and/or Crew	One coat Intershield 300V, Aluminum AC, 6-8 mils (DFT)	One coat 2 mils (DFT) and/or in accordance with Section 25 of the Technical Specification			
EOS, Pilothouses, Emergency Generator Room, Fan Rooms, Plenums, casing spaces (all), Uptakes, trunks, Pilothouses, Elevator and Pit, Passenger Spaces, weather bulkheads, Crew Spaces, Food Vending area, etc. <b>not exposed to view</b> of Passengers and/or Crew (includes all foundations, piping, valves (not stems), ductwork, hangers, supports, wireways, cables, beams, stringers, and other surfaces)	One coat Intershield 300V, Aluminum AC, 6-8 mils (DFT)				

Location	1st Coat	2nd Coat	3rd Coat	4th Coat	Remarks
<b>INTERIOR DECKS and FLATS</b>					
Emergency Diesel Generator Room, Fan Rooms and Filter Plenums, Elevator Machinery Pit, etc. where <b>not covered by deck covering</b>	One coat Intershield 300V, Bronze AC, 6-8 mils (DFT)	Unless otherwise specified: One coat Intercare 755 Surf Gray finish, 2 mils (DFT) (where exposed to view)	Unless otherwise specified: One coat Intercare 755 Surf Gray finish, 2 mils (DFT) (cosmetic coat prior to delivery)		See Section 6 for Anti-Slip Abrasive Strips with self-stick adhesive backing
Engineer's Storerooms, Deck Crew Storeroom, Engineer's Workshop and Paint Locker, Reduction Gear and Tank Rooms Flats, Engine Room Fire Protection space, Flats, etc. ( <b>where not covered by deck covering</b> )	One coat Intershield 300V, Bronze AC, 6-8 mils (DFT)	Unless otherwise specified: One coat Intercare 755 Surf Gray finish, 2 mils (DFT) (where exposed to view)	Unless otherwise specified: One coat Intercare 755 Surf Gray finish, 2 mils (DFT) (cosmetic coat prior to delivery)		See Section 6 for Anti-Slip Abrasive Strips with self-stick adhesive backing
EOS & Engineer's. Day Room - top of steel deck, Lockers, Offices, Passenger and Crew spaces, Pilothouses, Etc. ( <b>where covered by any deck covering</b> )	One coat Intershield 300V, Bronze AC, 6-8 mils (DFT)				

Location	1st Coat	2nd Coat	3rd Coat	4th Coat	Remarks
<b>INTERIOR DECKS and FLATS (cont'd.)</b>					
Lockers, offices, Passenger and Crew spaces, etc. ( <b>where not covered by any deck covering</b> )	One coat Intershield 300V, Bronze AC, 6-8 mils (DFT)	One coat Intershield 300V, Aluminum AC, 6-8 mils (DFT)	Unless otherwise specified: One coat Intercare 755 Haze Gray finish, 2 mils (DFT)		
<b>TANK INTERIORS</b>					
<b>NOTE:</b> Unless noted elsewhere in this Technical Specification, all tank exteriors shall be coated the same as their surrounding structure					
Potable and Fresh Water Flush Tanks, Hot Water Storage Tank	One full coat Interline 925, White, 16.0 mils (DFT)	One <b>stripe</b> coat Interline 925, White.			
Used Oil and Oily Bilge Water Tanks, Jacket Water Tanks	One full coat Interline 925, White, 16.0 mils (DFT)	One <b>stripe</b> coat Interline 925, White			
Sewage Holding Tanks, Petroleum Product Storage and Day Tanks (F.O., L.O., Hydraulic Oil, Purifier Sludge Tank	One full coat Interline 925, White, 16.0 mils (DFT)  Immediately after blasting and cleaning, spray complete interior surfaces with a non-volatile oil for the intended purpose as defined in this Section of the Technical Specification	One <b>stripe</b> coat Interline 925, White			

Location	1st Coat	2nd Coat	3rd Coat	4th Coat	Remarks
<b>MISC. APPLICATIONS</b>					
Anchor, bending shot, chain, and fittings	One coat Interzinc 52, Green, at 3 mils (DFT)	One coat Intertuf 262, Black, 6-8 mils (DFT)			
Rudders and rudder horns - Interior	See Remarks				Float-coat. Drain plugs provided in the <i>RUDDERS</i> Subsection of Section 2 of the Technical Specification
Lower Vehicle Deck Frame numbers	One coat Intercare 755, Black, 2 mils (DFT), to cover				Coating system shall be applied in addition to, & over the top of the required completed coating system for the surrounding area.
Galvanized surfaces throughout	One coat Formula 117 vinyl wash primer, not to exceed 0.3 mils (DFT)	One coat Intershield 300V, Aluminum AC, 6-8 mils (DFT)	Top coat of coating system required for specific area as set forth elsewhere in this TABLE and the Technical Specification (exposed to view surfaces only)		Galvanized. Sheetmetal Linings <b>not exposed to view</b> do not require coating except to touch up disturbed galvanizing

Location	1st Coat	2nd Coat	3rd Coat	4th Coat	Remarks
<b>MISC. APPLICATIONS (cont'd.)</b>					
All Faced Insulation covered by linings or acoustic/decorative panels	See Remarks				See Section 7 of the Technical Specification for seal coat
All Faced Insulation exposed to view	One coat Intercare 755, White, 2 mils (DFT).	One coat Intercare 755, White, 2 mils (DFT). See Remarks			Except for where surrounding area is coated in WSF <u>Blue</u> White, in these areas use Intercare 755, WSF Blue White <u>instead</u> of the White
All Engine & Oil-fired Hot Water Heater Exhaust/Uptakes, and piping surfaces over 180F degrees	Intertherm 50 aluminum, 1.0 mil (DFT)	Intertherm 50 aluminum, 1.0 mil (DFT).			

(END OF TABLE)